



2024 KYOTO YEARLY

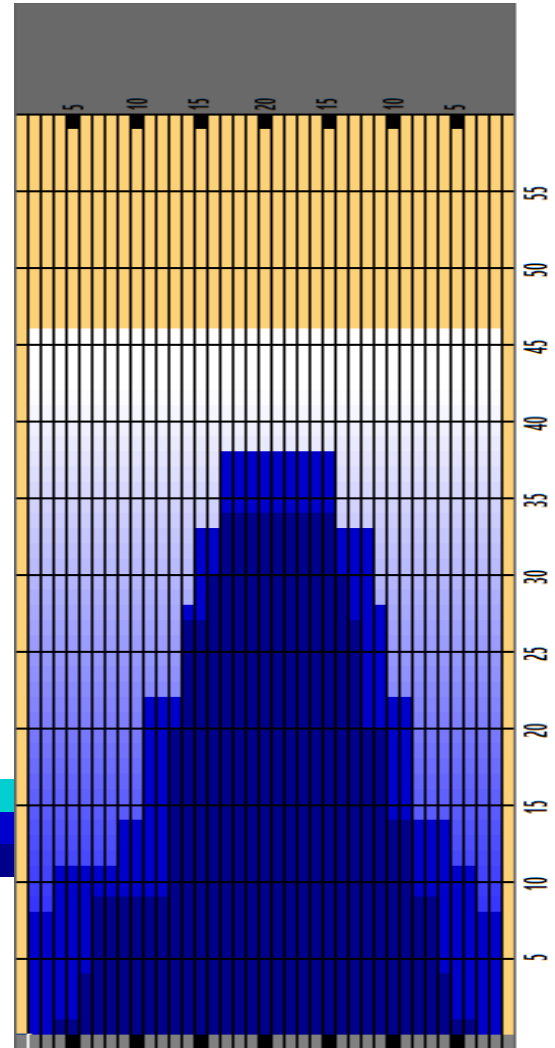


Oil Pattern Distance	46	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	13.65 mL	Reverse Oil Total	20.35 mL	Volume Oil Total	34 mL
Tank Configuration	Only A	Tank A Conditioner	KEGAL	Tank B Conditioner	KEGAL

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	50	14	37	0.0	0.0	0.0	1850
2	4L	4R	1	50	14	33	0.0	1.9	1.9	1650
3	6L	6R	1	50	18	29	1.9	4.4	2.5	1450
4	7L	7R	2	50	18	54	4.4	9.5	5.1	2700
5	13L	9R	2	50	18	38	9.5	14.6	5.1	1900
6	13L	11R	2	50	22	34	14.6	20.8	6.2	1700
7	14L	13R	2	50	22	28	20.8	27.0	6.2	1400
8	16L	14R	1	50	26	11	27.0	30.6	3.6	550
9	17L	15R	1	50	26	9	30.6	34.2	3.6	450
10	2L	2R	0	50	30	0	34.2	46.0	11.8	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	46.0	38.0	-8.0	0
2	17L	15R	2	50	18	18	38.0	32.9	-5.1	900
3	15L	12R	2	50	18	28	32.9	27.8	-5.1	1400
4	14L	11R	3	50	14	48	27.8	21.9	-5.9	2400
5	11L	9R	4	50	14	84	21.9	14.0	-7.9	4200
6	9L	6R	2	50	10	52	14.0	11.2	-2.8	2600
7	4L	4R	2	50	10	66	11.2	8.4	-2.8	3300
8	2L	2R	3	50	10	111	8.4	4.2	-4.2	5550
9	2L	2R	0	50	10	0	4.2	0.0	-4.2	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.31	2.35	1.18	1.05	1.61	3.88

