

WB Stockholm (36')_18

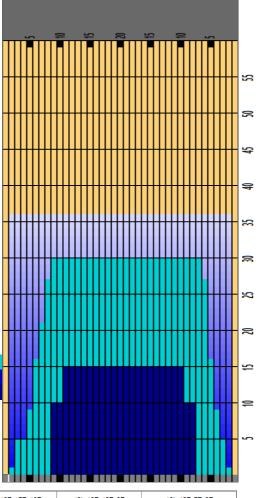


Oil Pattern Distance	36	Reverse Brush Drop	30	Oil Per Board	Multi ul
Forward Oil Total	22.045 mL	Reverse Oil Total	4.84 mL	Volume Oil Total	26.885 mL
Tank Configuration	ALT	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	10	3	74	0.0	1.4	1.4	3700
	3L	3R	2	50	14	3	70	1.4	5.3	3.9	3500
	5L	4R	2	50	14	3	64	5.3	9.2	3.9	3200
	6L	5R	3	50	18	3	90	9.2	16.8	7.6	4500
5	7L	6R	2	50	18	3	56	16.8	21.9	5.1	2800
,	8L	6R	2	55	18	3	54	21.9	27.0	5.1	2970
•	9L	7R	1	55	22	3	25	27.0	30.1	3.1	1375
	2L	2R	0	50	30	3	0	30.1	36.0	5.9	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL	
1	2L	2R	0	50	30	3	0	36.0	15.0	-21.0	0	
2	11L	10R	2	55	18	3	40	15.0	9.9	-5.1	2200	
3	9L	8R	2	55	14	3	48	9.9	6.0	-3.9	2640	
4	2L	2R	0	50	10	3	0	6.0	0.0	-6.0	0	

Cleaner Ratio Main Mix 5:1 Forward
Cleaner Ratio Back End Mix 5:1 Reverse
Cleaner Ratio Back End Distance 59 Combined
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Mlddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.75	1.12	1	1	1.05	2.01
1500						



WB Athens (40')_18



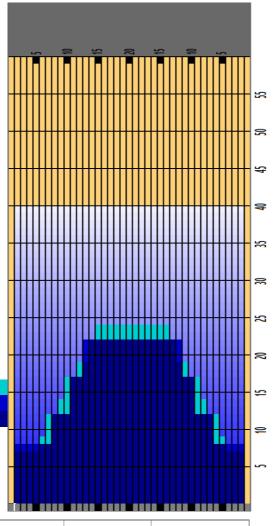
Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	Multi ul
Forward Oil Total	16.65 mL	Reverse Oil Total	9.9 mL	Volume Oil Total	26.55 mL
Tank Configuration	ALT	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

1 2 2 6 3 7 4 9	5L 7L	2R 5R 6R	5 1 1	50	14 14	3 3	185 30	0.0	7.9	7.9	9250
3 7	7L				14	3	30	7.0			
-		6R	1				30	7.9	9.8	1.9	1500
4 9				50	18	3	28	9.8	12.3	2.5	1400
)L	8R	1	50	18	3	24	12.3	14.8	2.5	1200
5 1	IOL.	9R	1	50	18	3	22	14.8	17.3	2.5	1100
6 1	I2L	11R	1	50	18	3	18	17.3	19.8	2.5	900
7 1	I4L	13R	1	50	18	3	14	19.8	22.3	2.5	700
8 1	15L	14R	1	50	18	3	12	22.3	24.8	2.5	600
9 2	2L	2R	0	50	22	3	0	24.8	33.0	8.2	0
10 2	2L	2R	0	50	30	3	0	33.0	40.0	7.0	0

2R L 12R L 10R	2	50	18	3 3		40.0 22.0		-18.0 -5.1	_
				3	32	22.0	16.9	-5.1	1600
L 10R	2	50						J	1000
		50	18	3	40	16.9	11.8	-5.1	2000
7R	2	50	14	3	52	11.8	7.9	-3.9	2600
2R	2	50	10	3	74	7.9	5.1	-2.8	3700
2R	0	50	10	3	0	5.1	0.0	-5.1	0

Cleaner Ratio Main Mix 5:1 Forward
Cleaner Ratio Back End Mix 5:1 Reverse
Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track
rack Zone Ratio	2.63	1.49	1.03	1.01	1.35	2.38
1500 1350 1200 1050 900 900 900 150 0	3 4 5 6 7 8 9	10 11 12 13 14 15	16 17 18 19 20 19	18 17 16 15 14 13 13	11 10 9 8 7 6	5 4 3 2 1



WB London (44')_18



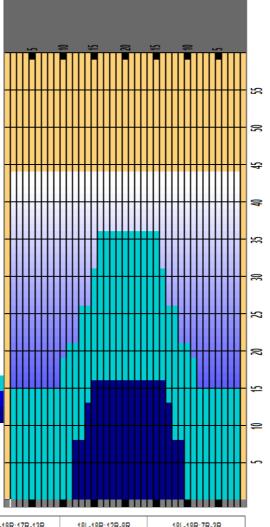
Oil Pattern Distance	44	Reverse Brush Drop	34	Oil Per Board	Multi ul
Forward Oil Total	23.65 mL	Reverse Oil Total	2.9 mL	Volume Oil Total	26.55 mL
Tank Configuration	ALT	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOAD5	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	9	50	14	3	333	0.0	15.8	15.8	16650
2	10L	9R	2	50	14	3	44	15.8	19.7	3.9	2200
3	11L	10R	1	50	14	3	20	19.7	21.6	1.9	1000
4	13L	12R	2	50	18	3	32	21.6	26.7	5.1	1600
5	15L	14R	2	50	18	3	24	26.7	31.8	5.1	1200
6	16L	15R	2	50	18	3	20	31.8	36.9	5.1	1000
7	2L	2R	0	50	22	3	0	36.9	40.0	3.1	0
8	2L	2R	0	50	26	3	0	40.0	44.0	4.0	0

	START	STOP	LOAD5	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	44.0	16.0	-28.0	0
2	15L	14R	1	50	22	3	12	16.0	12.9	-3.1	600
3	14L	13R	2	50	18	3	28	12.9	7.8	-5.1	1400
4	12L	11R	1	50	14	3	18	7.8	5.9	-1.9	900
5	2L	2R	0	50	10	3	0	5.9	0.0	-5.9	0
5	2L	2K	U	50	10	3	U	5.9	0.0	-5.9	

Cleaner Ratio Main Mix5:1ForwardCleaner Ratio Back End Mix5:1ReverseCleaner Ratio Back End Distance59Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track
rack Zone Ratio	2.44	2.04	1.15	1.07	1.83	2.44
1500 1330 1200 1000 900 750 600 450 300 150 0	3 4 5 6 7 8	10 11 12 13 14 15	16 17 18 19 20 19	18 17 16 15 14 13 12	11 10 9 8 7 6	5 4 3 2 1